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repeat

D2804-042
Job Sheet 196313



Part No: D2804-042

Job Qty: 2 pcs

Part Name: RH Step Fwd Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/19

Job Tracking No:

Due Date: 6/28/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP F 05.03.30 MS21043-3 was MS21042L3 KJ/JLM IPP Rev:G As per Rev C 06-11-08 JLM IPP
REV:H 16.06.23 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	6/27/20		0.00	0.14	Small Fab - 1		<i>DAS</i> 58 9-89 JUN 11 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	6/27/20		0.00	0.00	QC 5 - 10		<i>DAS</i> 40 JUN 12 2020 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Powdercoat - 1 White GI(A)-B4B	2 pcs	6/27/20		0.00	0.10	Powdercoat - 1 - B4B		<i>20-06-16-33</i> 9-89
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
130	QC 3	2 pcs	6/27/20		0.00	0.00	QC 3 - 10		
							QC 3 - 13		

					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
150	Small Fab - 2 - B4B	2	6/28/20	0.00 0.14	Small Fab - 1 - B4B	DAS 58 JUN 22 2020
	pcs				Small Fab - 2 - B4B	9-89
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	JUN 22 2020
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
160	QC 5	2	6/28/20	0.00 0.00	QC 5 - 10	
	pcs				QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS 40 JUN 23 2020 9-89
170	Packaging 3-1 - Stock - B4B	2	6/28/20	0.00 0.00	Packaging 3 - 1 - B4B	
	pcs				Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	DAS 28 JUN 23 2020 9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 -	

				B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
180 QC 21 - SA	2	6/28/20	0.00 0.00	QC 21 - SA - 21	21 JUN 23 2020
	pcs			QC 21 - SA - 70	9-05
				QC 21 - SA - 53	
Part Op 100 - (Small Fab) Press D2805-2 and D2809 into arm as per Dwg D2804 Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - White Gloss(Ref 4.3.5.1) per QSI005 4.3-Alum START TIME: <u>10:15</u> OVEN TEMPERATURE: <u>320°</u> FINISH TIME: <u>11:45</u> 130 - QC3- Inspect Part Finish 150 - (Small Fab) 1-Spray LPS-3 on Bolt Shaft, not on thread as per Dwg D2804 2-Assemble as per Dwg D2804. 160 - QC5- Inspect part completeness to step on W/O 170 - Identify as per dwg & Stock Location: _____ 180 - QC21- Final Inspection - Work Order Release					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2804-2	Bracket 474	2 pcs (1 ea)	100-Small Fab - 1	ST 474 S293397
D2805-2	Stop GA116	2 pcs (1 ea)	100-Small Fab - 1	GA116 S197933
D2809	Washer 127	2 pcs (1 ea)	100-Small Fab - 1	GA S146049
AN3C16A	Bolt	4 Ea (2 ea)	150-Small Fab - 2 - B4B	S142498
D3672-15	Phenolic Washer	8 pcs (4 ea)	150-Small Fab - 2 - B4B	S052894
MS21043-3	Nut	4 Ea (2 ea)	150-Small Fab - 2 - B4B	S217806

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2804-2	2	6	0
	D2805-2	2	21	0
	D2809	2	22	0
150-Small Fab - 2 - B4B	AN3C16A	4	41	0
	D3672-15	8	288	0
	MS21043-3	4	705	0

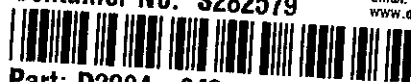
Part Specifications

Specifications could not be found.



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Container No: S282579



Part: D2804-042

Job No: 196313

Serial No/Batch: S282579

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/11/20